



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		834103900	BLOCK ASSEMBLY-Cylinder	1	(SEE BLOCK ASSEMBLY - CYLIN	
2	27	830115221	GASKET	1		
3		831801071	COCK ASSEMBLY-Coolant	1		
4	25	835113103	O RING	1		
5		831811170	VALVE-Coolant Cock	1		
6	10	838108200	BOLT	2		
7		830234121	HOSE-Water	1		
8	22	832681510	PIPE-Coolant By Pass (220 H.P.)	1		
9	12	835422150	WASHER (220 H.P.)	2		
10	10	830124295	BOLT (220 H.P.)	1		
11	19	832910115	PLUG (220 H.P.)	1		
12	27	832671010	GASKET-Water Gallery Cover	1		
13		832071040	COVER ASSEMBLY-Water Gallery	1		
13		832071040	COVER ASSEMBLY-Water Gallery	1	(SER. # 2371 AND BELOW)	
13		832071190	COVER ASSEMBLY-Water Gallery	1	(SERIAL # 2372 AND UP)	
14		832671030	GASKET-Water Gallery Cover	1		
15	10	838108250	BOLT (175 H.P.)	2		
15	10	838108250	BOLT (220 H.P.)	3		
16	10	839108252	BOLT	1		
17	10	838108200	BOLT (175 H.P.)	20		
17	10	838108200	BOLT (220 H.P.)	17		
18		834091010	BRACKET ASSEMBLY-Injector Pur	1		
19		830113120	HELISERT	4		
20		834110300	STUD	2		
21	10	831110301	BOLT	1		
22	12	836010180	WASHER	2		
23		838010250	LOCKWASHER	2		
24		830010080	NUT	2		
25		831110402	BOLT	1		
26		834922560	HOLDER-Clip	1		
27		833013980	GAGE ASSEMBLY-Oil Level (175 F	1	(SERIAL # 2774 AND BELOW)	
27		833014120	GAGE ASSEMBLY-Oil Level (175 F	1	(SERIAL # 2775 AND UP)	
27		833013980	GAGE ASSEMBLY-Oil Level (220 F	1		
28	11	830108070	NUT (220 H.P.)	1		
29	13	838008200	LOCKWASHER (220 H.P.)	1		
30	12	836008180	WASHER (220 H.P.)	1		
31	54	839041300	CLIP ASSEMBLY (175 H.P.)	1		
31	54	839042180	CLIP ASSEMBLY (220 H.P.)	2		
32		834914480	BRACKET-Pipe	1		
33	10	839108162	BOLT	1		
34		839041320	CLIP ASSEMBLY (175 H.P.)	1		